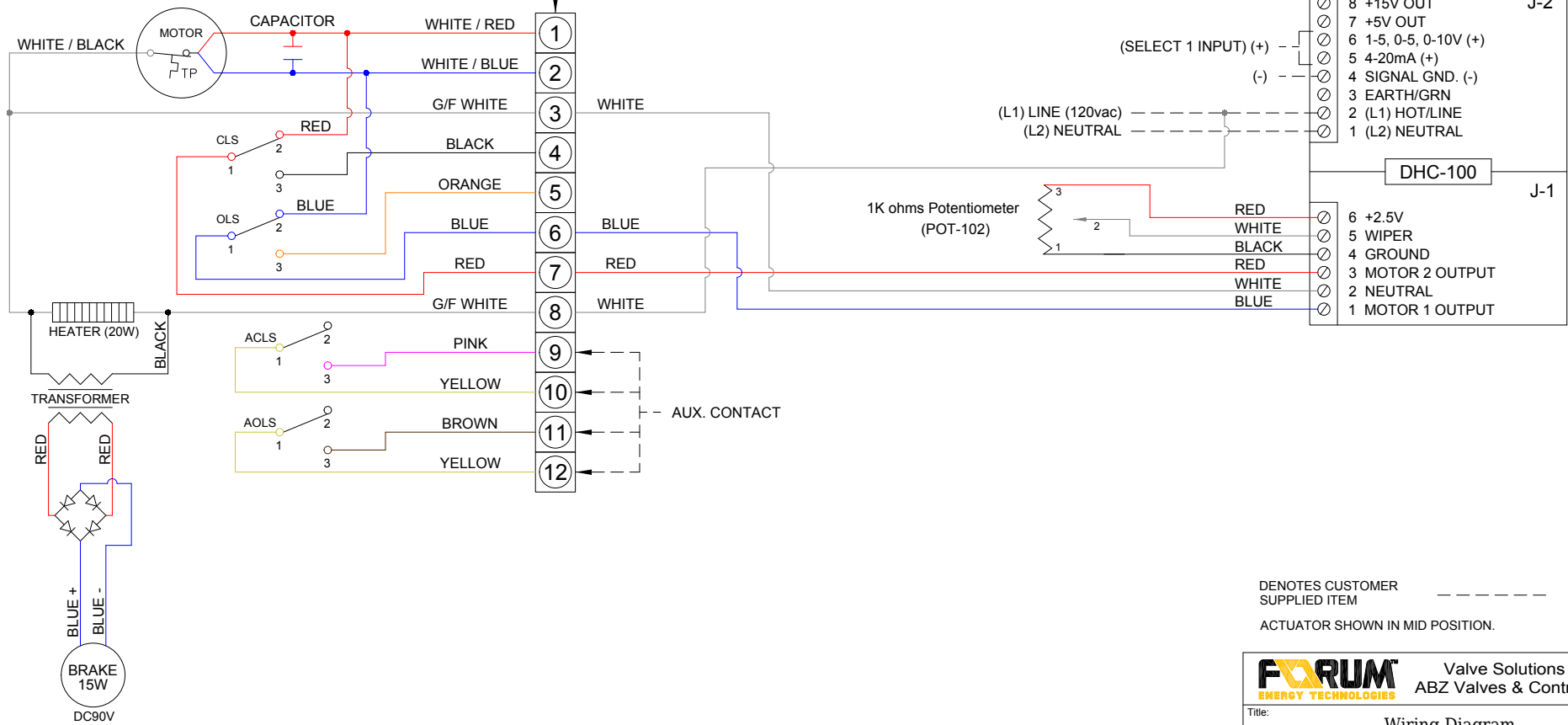


	CLOSE	OPEN
CLS 1-2		
CLS 1-3		
OLS 1-2		
OLS 1-3		
ACLS 1-2		
ACLS 1-3		
AOLS 1-2		
AOLS 1-3		

CLS: CLOSE LIMIT SWITCH (250VAC, 6A MAX)
 OLS: OPEN LIMIT SWITCH (250VAC, 6A MAX)
 ACLS: AUX. CLOSE LIMIT SWITCH (250VAC, 6A MAX)
 AOLS: AUX. OPEN LIMIT SWITCH (250VAC, 6A MAX)
 TP: THERMAL PROTECTOR (250VAC, 15A MAX)

ACTUATOR
 TERMINAL
 STRIP



DENOTES CUSTOMER SUPPLIED ITEM

ACTUATOR SHOWN IN MID POSITION.

FORUM ENERGY TECHNOLOGIES Valve Solutions
 ABZ Valves & Controls

Title: Wiring Diagram					
Parts: ABZ SR05 thru ABZ SR10 Electric Actuator 120 VAC Single Phase (Modulating Service) Auxiliary Limit Switches DHC-100 Digital High Resolution Controller					
DWG No. WESRV0510-A2A-AX-CW-X	Date 02-26-13	Drawn BC	Checked TP	Approved TH	Revision 0